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三环集团

潮州三环（集团）股份有限公司  
Chaozhou Three-Circle (Group) Co., Ltd.

地址：广东省潮州市凤塘三环工业城

邮编(Post Code)：515646

ADD：San Huan Industrial District ,Feng Tang Chao Zhou,GuangDong,China

Cheng recognize **Book**

## SPECIFICATION FOR APPROVAL

client's name:  
**CUSTOMER:** \_\_\_\_\_  
product name Multilayer Ceramic Chip Capacitors  
**PARTNAME:** \_\_\_\_\_  
Multilayer Chip Ceramic Capacitor

Product Specifications

General Series

**SPECIFICATION:** \_\_\_\_\_

Acknowledgement No.

**APPROVAL SHEET NO.:** \_\_\_\_\_  
DRAAW108F/0-2015

Issue Date

**ISSUED DATE:** \_\_\_\_\_

manufacture MANUFACTURER			client CUSTOMER		
approve APPROVED	Audit CHECKED	Handled by PREPARED	approve APPROVED	Audit CHECKED	Handled by PREPARED
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E/0	2014-05-06	44	Change version	Zhang Guoxin	
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Product Standards	serial number	Document No.
SPECIFICATION FOR APPROVAL		DRAAW108F/0-2015

Table of contents

1.Capacitor and dielectric classification.....3

2.product structure.....4

3. Product specification and model naming rules.....5

4.Product Capacity Range.....6

    0402 (1005)size..... 6

    0603 (1608)size..... 8

    0805 (2012)size..... 10

    1206 (3216)size..... 12

    1210 (3225)size..... 14

    1808 (4520) --1812 (4532)size..... 15

    2220 (5750) --2225 (5764)size..... 16

5.Product Size..... 17

6.Technical requirements and test conditions.....18

7.Product packaging.....29

8. MLCCPrecautions for use.....34



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<b>SPECIFICATION FOR APPROVAL</b>	<b>DRAAW108F/0-2015</b>

**1.Capacitor and dielectric classificationTypes of Capacitor and Dielectric Material**

※COG: Capacitors with this type of dielectric material are Class I capacitors, including conventional, medium and high voltageCOGThis kind of product has stable electrical performance and is almost

It changes with temperature, voltage and time. It is suitable for circuits with low loss and high stability requirements, such as filters, resonators and timing circuits.

※COG:The capacitor of this kind dielectric material is considered as Class I capacitor, including general capacitor and high frequency COG capacitor.The electrical properties of COG capacitor are the most stable one and have little change with temperature, voltage and time. They are suited for applications where low-losses and high-stability are required, such as filters, oscillators, and timing circuits.

※X7R,X5R: Capacitors made of this type of dielectric material are Class II capacitors, which have a higher dielectric constant and a higher capacity than Class I capacitors, and are more stable.

The temperature characteristics are suitable for circuits with a wide capacity range and low stability requirements, such as DC isolation, coupling, bypass, frequency discrimination and other circuits.

※X7R,X5R:The material is a kind of material with high dielectric constant. The capacitor made of this kind of material is considered as Class II capacitor whose capacitance is higher than that of class I .These capacitors are classified as having a semi-stable temperature characteristic and used over a wide temperature range, such as in these kinds of circuits, DC-blocking, decoupling, bypassing, frequency discriminating etc.

※Y5V: Capacitors made of this type of dielectric material are Class II capacitors, which have the largest dielectric constant among all capacitors, but their capacitance stability is poor.

It is sensitive to temperature, voltage and other conditions and is suitable for circuits that require large capacity and little temperature change.

※Y5V:The capacitor made of this kind of material is the highest dielectric constant of all ceramic capacitors. They are used over a moderate temperature range in application where high capacitance is required because of its unstable temperature coefficient, but where moderate losses and capacitance changes can be tolerated. Its capacitance and Dissipation factors are sensible to measuring conditions, such as temperature and voltage, etc.



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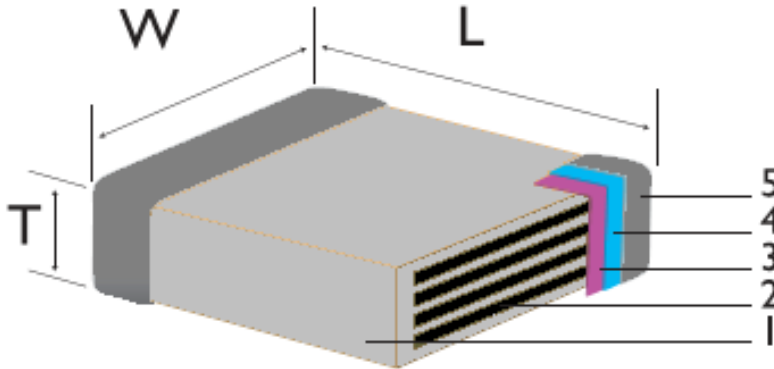
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Product Standards <b>SPECIFICATION FOR APPROVAL</b>	serial number <b>Document No.</b>
	<b>DRAAW108F/0-2015</b>

2. product structure Product Frame



Serial number	name
1	Ceramic dielectric
2	Inner electrode
3	External electrode
4	Nickel layer
5	Tin layer



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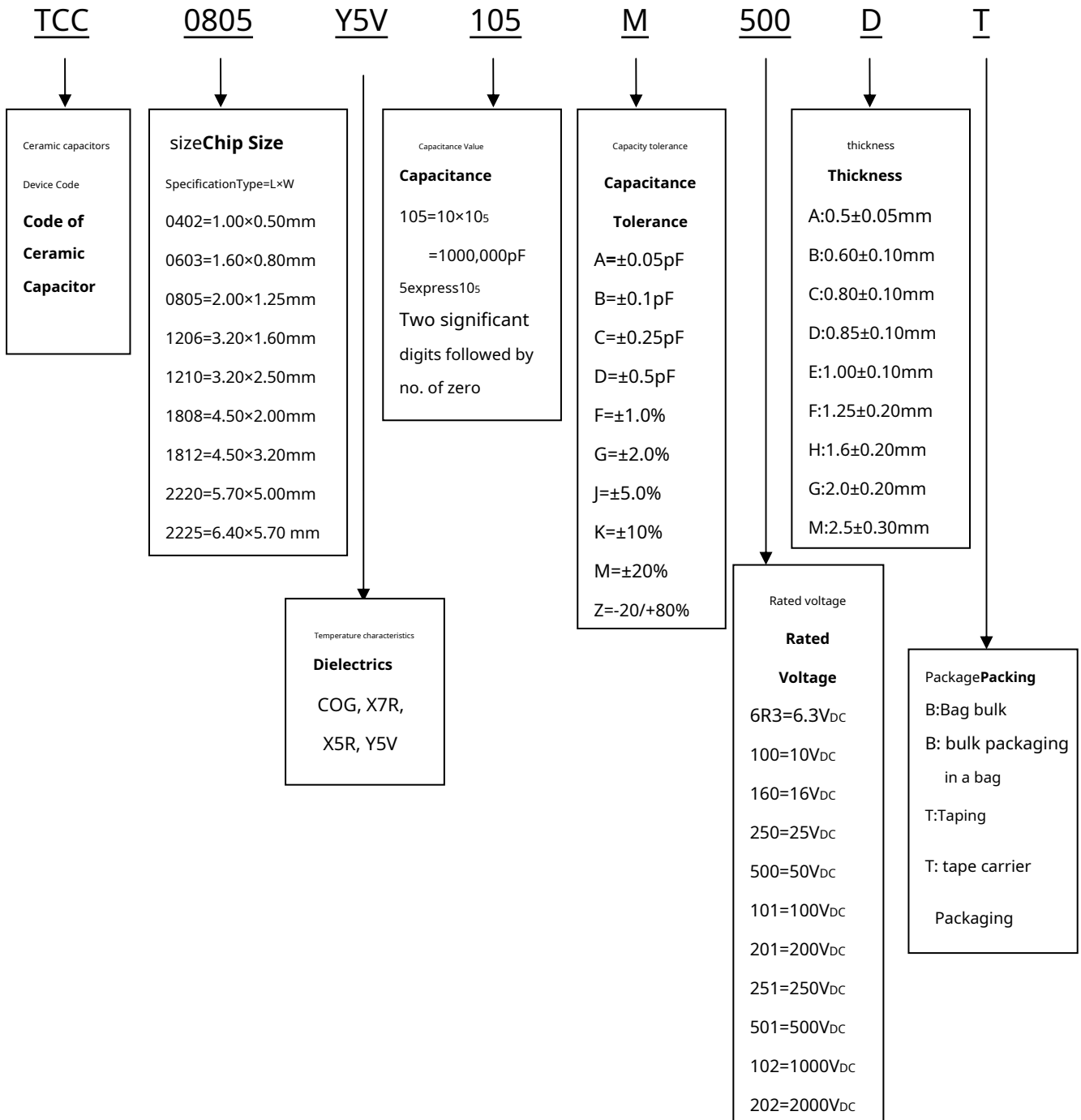
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<b>Product Standards</b>  <b>SPECIFICATION FOR APPROVAL</b>	serial number <b>Document No.</b>
	<b>DRAAW108F/0-2015</b>

3. Product specification and model naming rules

General Product Parts Numbering System

(example) (example)





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	<b>DRAAW108F/0-2015</b>	

**4.Product capacity rangeProduct Capacitance Range**

**0402 (1005)size**

Cpdc	COGseries		X7Rseries					X5Rseries					Y5Vseries				
	50	25	50	25	16	10	6.3	50	25	16	10	6.3	50	25	16	10	6.3
0R5	A	A															
1R0	A	A															
2R0	A	A															
3R0	A	A															
4R0	A	A															
5R0	A	A															
6R0	A	A															
7R0	A	A															
8R0	A	A															
9R0	A	A															
100	A	A															
120	A	A															
150	A	A															
180	A	A															
200	A	A															
220	A	A															
270	A	A															
300	A	A															
330	A	A															
390	A	A															
470	A	A															
560	A	A															
680	A	A															
820	A	A															
101	A	A	A	A	A	A	A	A	A	A	A	A					
121	A	A	A	A	A	A	A	A	A	A	A	A					
151	A	A	A	A	A	A	A	A	A	A	A	A					
181	A	A	A	A	A	A	A	A	A	A	A	A					
201	A	A	A	A	A	A	A	A	A	A	A	A					
221	A	A	A	A	A	A	A	A	A	A	A	A					
271	A	A	A	A	A	A	A	A	A	A	A	A					
331	A	A	A	A	A	A	A	A	A	A	A	A					
391	A	A	A	A	A	A	A	A	A	A	A	A					
471	A	A	A	A	A	A	A	A	A	A	A	A					
561	A	A	A	A	A	A	A	A	A	A	A	A					
681	A	A	A	A	A	A	A	A	A	A	A	A					
821	A	A	A	A	A	A	A	A	A	A	A	A					
102	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A



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	<b>DRAAW108F/0-2015</b>	

CpDc	COGseries		X7Rseries					X5Rseries					Y5Vseries				
	50	25	50	25	16	10	6.3	50	25	16	10	6.3	50	25	16	10	6.3
152			A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
182			A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
222			A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
272			A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
332			A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
472			A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
562			A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
103			A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
153			A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
183				A	A	A	A		A	A	A	A	A	A	A	A	A
223				A	A	A	A		A	A	A	A	A	A	A	A	A
273				A	A	A	A		A	A	A	A	A	A	A	A	A
333				A	A	A	A		A	A	A	A	A	A	A	A	A
393				A	A	A	A		A	A	A	A	A	A	A	A	A
473				A	A	A	A		A	A	A	A	A	A	A	A	A
563				A	A	A	A		A	A	A	A		A	A	A	A
683				A	A	A	A		A	A	A	A		A	A	A	A
104					A	A	A			A	A	A		A	A	A	A
154					A	A	A			A	A	A			A	A	A
184						A	A				A	A			A	A	A
224							A	A				A	A		A	A	A
274							A					A				A	A
334							A					A				A	A
474							A					A				A	A
684							A					A					A
105							A					A					A

Capacity tolerance:COG(0.5pF~4.9pF): B/C;COG(5.0pF~9.9pF): D;COG(≥10pF): F(±1%), G(±2%), J(±5%),K(±10%)

X7R/X5R: J(±5.0%);K(±10%);M(±20%)

Y5V: M(±20%);Z(-20,+80%)

thickness:A:0.50±0.05mm;

The above capacity is for reference only, the specific capacity depends on the usage requirements.

Tolerance: COG(0.5pF~4.9pF): C COG(5.0pF~9.9pF): D;COG(≥10pF): F(±1%), G(±2%), J(±5%)

X7R/X5R: J(±5.0%);K(±10%);M(±20%)

Y5V: M(±20%);Z(-20,+80%)

Thickness: A:0.50±0.10mm;

Above capacitance for reference only, actual cap. Range depends on the standard products.





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	<b>DRAAW108F/0-2015</b>	

**0603(1608)size**

	<b>0603(1608)</b>															
	COGseries		X7Rseries					X5Rseries					Y5Vseries			
CpDc	50	25	50	25	16	10	6.3	50	25	16	10	6.3	50	25	16	10
0R5	c	c														
1R0	c	c														
2R0	c	c														
3R0	c	c														
4R0	c	c														
5R0	c	c														
6R0	c	c														
7R0	c	c														
8R0	c	c														
9R0	c	c														
100	c	c														
120	c	c														
150	c	c														
180	c	c														
200	c	c														
220	c	c														
270	c	c														
300	c	c														
330	c	c														
390	c	c														
470	c	c														
560	c	c														
680	c	c														
820	c	c														
101	c	c														
121	c	c														
151	c	c														
181	c	c														
201	c	c														
221	c	c	c	c	c	c	c	c	c	c	c	c				
271	c	c	c	c	c	c	c	c	c	c	c	c				
331	c	c	c	c	c	c	c	c	c	c	c	c				
391	c	c	c	c	c	c	c	c	c	c	c	c				
471	c	c	c	c	c	c	c	c	c	c	c	c				
561	c	c	c	c	c	c	c	c	c	c	c	c				
681	c	c	c	c	c	c	c	c	c	c	c	c				
821	c	c	c	c	c	c	c	c	c	c	c	c				
102	c	c	c	c	c	c	c	c	c	c	c	c	c	c	c	c



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	<b>0603(1608)</b>															
	COGseries		X7Rseries					X5Rseries					Y5Vseries			
CpDc	50	25	50	25	16	10	6.3	50	25	16	10	6.3	50	25	16	10
152	c	c	c	c	c	c	c	c	c	c	c	c	c	c	c	c
182		c	c	c	c	c	c	c	c	c	c	c	c	c	c	c
222		c	c	c	c	c	c	c	c	c	c	c	c	c	c	c
272			c	c	c	c	c	c	c	c	c	c	c	c	c	c
332			c	c	c	c	c	c	c	c	c	c	c	c	c	c
472			c	c	c	c	c	c	c	c	c	c	c	c	c	c
562			c	c	c	c	c	c	c	c	c	c	c	c	c	c
682			c	c	c	c	c	c	c	c	c	c	c	c	c	c
103			c	c	c	c	c	c	c	c	c	c	c	c	c	c
153			c	c	c	c	c	c	c	c	c	c	c	c	c	c
183			c	c	c	c	c	c	c	c	c	c	c	c	c	c
223			c	c	c	c	c	c	c	c	c	c	c	c	c	c
273			c	c	c	c	c	c	c	c	c	c	c	c	c	c
333			c	c	c	c	c	c	c	c	c	c	c	c	c	c
393			c	c	c	c	c	c	c	c	c	c	c	c	c	c
473			c	c	c	c	c	c	c	c	c	c	c	c	c	c
563			c	c	c	c	c	c	c	c	c	c	c	c	c	c
683			c	c	c	c	c	c	c	c	c	c	c	c	c	c
104			c	c	c	c	c	c	c	c	c	c	c	c	c	c
154			c	c	c	c	c	c	c	c	c	c	c	c	c	c
184			c	c	c	c	c	c	c	c	c	c	c	c	c	c
224			c	c	c	c	c	c	c	c	c	c	c	c	c	c
274			c	c	c	c	c	c	c	c	c	c	c	c	c	c
334			c	c	c	c	c	c	c	c	c	c	c	c	c	c
474			c	c	c	c	c	c	c	c	c	c	c	c	c	c
684				c	c	c	c		c	c	c	c		c	c	c
105				c	c	c	c		c	c	c	c		c	c	c
225					c	c	c			c	c	c			c	c
475						c	c				c	c				c
106							c					c				

Capacity tolerance:COG(0.5pF~4.9pF): B/C;COG(5.0pF~9.9pF): D;COG(≥10pF): F(±1%), G(±2%), J(±5%),K(±10%)

X7R/X5R: J(±5.0%);K(±10%);M(±20%);Y5V: M(±20%);Z(-20,+80%)

thickness:C:0.80±0.1mm; The above capacity is for reference only, the specific capacity depends on the usage requirements.

Tolerance: COG(0.5pF~4.9pF): C COG(5.0pF~9.9pF): D;COG(≥10pF): F(±1%), G(±2%), J(±5%)

X7R/X5R: J(±5.0%);K(±10%);M(±20%);Y5V: M(±20%);Z(-20,+80%)

Thickness: C:0.80±0.1mm;Above capacitance for reference only, actual cap. Range depends on the standard products.



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**0805(2012)size**

Cpdc	<b>0805 (2012)</b>																	
	COGseries			X7Rseries					X5Rseries					Y5Vseries				
	50	25	16	50	25	16	10	6.3	50	25	16	10	6.3	50	25	16	10	6.3
0R5	B	B	B															
1R0	B	B	B															
2R0	B	B	B															
3R0	B	B	B															
4R0	B	B	B															
5R0	B	B	B															
6R0	B	B	B															
7R0	B	B	B															
8R0	B	B	B															
9R0	B	B	B															
100	B	B	B															
120	B	B	B															
150	B	B	B															
180	B	B	B															
200	B	B	B															
220	B	B	B															
270	B	B	B															
300	B	B	B															
330	B	B	B															
390	B	B	B															
470	B	B	B															
560	B	B	B															
680	B	B	B															
820	B	B	B															
101	B	B	B															
121	B	B	B															
151	B	B	B															
181	B	B	B															
201	B	B	B															
221	B	B	B	B	B	B	B	B	B	B	B	B	B					
271	B	B	B	B	B	B	B	B	B	B	B	B	B					
331	B	B	B	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D					
391	B	B	B	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D					
471	B	B	B	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D					
561	B	B	B	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D					
681	B	B	B	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D					
821	B	B	B	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D					
102	B	B	B	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D	D	D	D	D	D



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<b>0805 (2012)</b>																		
	COGseries			X7Rseries					X5Rseries					Y5Vseries				
CpDc	50	25	16	50	25	16	10	6.3	50	25	16	10	6.3	50	25	16	10	6.3
152	B	B	B	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D	D	D	D	D	D
182	B	B	B	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D	D	D	D	D	D
222	B	B	B	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D	D	D	D	D	D
272	B	B	B	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D	B/D	D	D	D	D	D
332		D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
472		D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
562		D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
682			D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
103				D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
153				D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
183				D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
223				D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
273				D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
333				D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
393				D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
473				D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
563				D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
683				D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
104				D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
154				D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
184				D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
224				D/F	D	D	D	D	D/F	D	D	D	D	D/F	D	D	D	D
274				D/F	D	D	D	D	D/F	D	D	D	D	D/F	D	D	D	D
334				D/F	D	D	D	D	D/F	D	D	D	D	D/F	D	D	D	D
474				D/F	D/F	D/F	D	D	D/F	D/F	D/F	D	D	D/F	D/F	D/F	D	D
684				D	D/F	D/F	D	D	D	D/F	D/F	D	D	D	D/F	D/F	D	D
105				D	D/F	D/F	D	D	D	D/F	D/F	D	D	D	D/F	D/F	D	D
225					F	F	F	F		F	F	F	F		F	F	F	F
475					F	F	F	F		F	F	F	F		F	F	F	F
106						F	F	F			F	F	F				F	F
226							F	F				F	F					F
476							F						F					

Capacity tolerance:COG(0.5pF~4.9pF): B/C;COG(5.0pF~9.9pF): D;COG(≥10pF): F(±1%), G(±2%), J(±5%),K(±10%)

X7R/X5R: J(±5.0%);K(±10%);M(±20%);Y5V: M(±20%);Z(-20,+80%)

thickness:B:0.60±0.1mm,D:0.85±0.1mm,F:1.25±0.2mm; The above capacity is for reference only, the specific capacity depends on the usage requirements.

Tolerance: COG(0.5pF~4.9pF): C COG(5.0pF~9.9pF): D;COG(≥10pF): F(±1%), G(±2%), J(±5%)

X7R/X5R: J(±5.0%);K(±10%);M(±20%);Y5V: M(±20%);Z(-20,+80%)

Thickness: B:0.60±0.1 mm,D:0.85±0.1 mm,F:1.25±0.2mm;Above capacitance for reference only, actual cap.

Range depends on the standard products.



**CCTC**  
三环集团

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<b>Product Standards</b>	serial number <b>Document No.</b>
<b>SPECIFICATION FOR APPROVAL</b>	<b>DRAAW108F/0-2015</b>

**1206(3216)size**

	<b>1206 (3216)</b>																	
	COG Series			X7R Series					X5R Series					Y5V Series				
Cpdc	50	25	16	50	25	16	10	6.3	50	25	16	10	6.3	50	25	16	10	6.3
0R5	D	D	D															
1R0	D	D	D															
2R0	D	D	D															
3R0	D	D	D															
4R0	D	D	D															
5R0	D	D	D															
6R0	D	D	D															
7R0	D	D	D															
8R0	D	D	D															
9R0	D	D	D															
100	D	D	D															
120	D	D	D															
150	D	D	D															
180	D	D	D															
200	D	D	D															
220	D	D	D															
270	D	D	D															
300	D	D	D															
330	D	D	D															
390	D	D	D															
470	D	D	D															
560	D	D	D															
680	D	D	D															
820	D	D	D															
101	D	D	D															
121	D	D	D															
151	D	D	D															
181	D	D	D															
201	D	D	D															
221	D	D	D	D	D	D	D	D	D	D	D	D	D					
271	D	D	D	D	D	D	D	D	D	D	D	D	D					
331	D	D	D	D	D	D	D	D	D	D	D	D	D					
391	D	D	D	D	D	D	D	D	D	D	D	D	D					
471	D	D	D	D	D	D	D	D	D	D	D	D	D					
561	D	D	D	D	D	D	D	D	D	D	D	D	D					
681	D	D	D	D	D	D	D	D	D	D	D	D	D					
821	D	D	D	D	D	D	D	D	D	D	D	D	D					
102	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D



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<b>Product Standards</b>  <b>SPECIFICATION FOR APPROVAL</b>	serial number	<b>Document No.</b>
	<b>DRAAW108F/0-2015</b>	

Cpdc	1206 (3216)																	
	COG Series			X7R Series					X5R Series					Y5V Series				
	50	25	16	50	25	16	10	6.3	50	25	16	10	6.3	50	25	16	10	6.3
152	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
182	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
222	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
272	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
332	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
472	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
562	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
682		D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
103		F	F	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
153				D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
183				D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
223				D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
273				D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
333				D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
393				D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
473				D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
563				D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
683				D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
104				D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
154				D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
184				D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
224				D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
274				D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
334				D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
474				F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
684				F/H	F	F	F	F	F/H	F	F	F	F	F	F	F	F	F
105				F/H	F	F	F	F	F/H	F	F	F	F	F	F	F	F	F
205					E	E	E			E	E	E			E	E	E	E
225					F	F	F	F		F	F	F	F			F	F	F
475					H/H+	H/H+	H/H+	H/H+		H/H+	H/H+	H/H+	H/H+			F	F	F
106						H/H+	H/H+	H/H+			H/H+	H/H+	H/H+				F	F
226							H/H+	H/H+				H/H+	H/H+				H/H+	H/H+
476								H/H+					H/H+					

Capacity tolerance:COG(0.5pF~4.9pF): B/C;COG(5.0pF~9.9pF): D;COG(≥10pF): F(±1%), G(±2%), J(±5%),K(±10%)

X7R/X5R: J(±5.0%);K(±10%);M(±20%);Y5V: M(±20%);Z(-20,+80%)

thickness:D:0.85±0.1mm,E:1.00±0.1mm,F:1.25±0.2mm,H:1.60±0.2mm,1.60±0.3\*mm; The above capacity is only for

For reference, the specific capacity depends on the usage requirements.

Tolerance: COG(0.5pF~4.9pF): C ;COG(5.0pF~9.9pF): D;COG(≥10pF): F(±1%), G(±2%), J(±5%)

X7R/X5R: J(±5.0%);K(±10%);M(±20%);Y5V: M(±20%);Z(-20,+80%)

Thickness: D:0.85±0.1mm,E:1.00±0.1mm,F:1.25±0.2mm,H:1.60±0.2mm,1.60±0.3\*mm;Above capacitance

for reference only, actual cap. Range depends on the standard products.



<b>Product Standards</b>  <b>SPECIFICATION FOR APPROVAL</b>	serial number	<b>Document No.</b>
	<b>DRAAW108F/0-2015</b>	

**1210(3225)size**

	<b>1210 (3225)</b>															
	COGseries	X7Rseries					X5Rseries					Y5Vseries				
Cpdc	50	50	25	16	10	6.3	50	25	16	10	6.3	50	25	16	10	6.3
101	D															
121	D															
151	D															
181	D															
201	D															
221	D															
271	D															
331	D															
391	D															
471	D															
561	D															
681	D															
821	D															
102	D															
152	D															
182	D															
222	D															
272	D															
332	D															
474		G	G	G	G	G	G	G	G	G	G	G	G	G	G	G
684		H	H	H	H	H	H	H	H	H	H	H	H	H	H	H
105		H	H	H	H	H	H	H	H	H	H	H	H	H	H	H
225		H	H	H	H	H	H	H	H	H	H	H	H	H	H	H
475			H/G	H	H	H		H/G	H	H	H		H/G	H	H	H
106			M	G	M	M		M	G	M	M		M	G	M	M
226				M	M	M			M	M	M			M	M	M
476					M	M				M	M				M	M
107						M					M					M

Capacity Tolerance:COG(≥10pF): F(±1%), G(±2%), J(±5%),K(±10%);X7R/X5R:J(±5.0%);K(±10%);M(±20%);

Y5V: M(±20%);Z(-20,+80%)

thickness:D:0.85±0.1mm,F:1.25±0.2mm,H:1.60±0.2mm,G:2.00±0.20mm,M:2.50±0.30mm;

The above capacity is for reference only, the specific capacity depends on the usage requirements.

Tolerance:COG(≥10pF): F(±1%), G(±2%), J(±5%);X7R/X5R: J(±5.0%);K(±10%);M(±20%);

Y5V: M(±20%);Z(-20,+80%)

Thickness: D:0.85±0.1mm,F:1.25±0.2mm,H:1.60±0.2mm,G:2.00±0.20mm

M:2.50±0.30mm;

Above capacitance for reference only, actual cap. Range depends on the standard products.



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<b>Product Standards</b>  <b>SPECIFICATION FOR APPROVAL</b>	serial number	<b>Document No.</b>
	<b>DRAAW108F/0-2015</b>	

**1808(4520)-1812 (4532)size**

	1808(4520)					1812(4532)									
	COGseries	Y5Vseries				COGseries	X7Rseries			X5Rseries			Y5Vseries		
Cpdc	50	50	25	16	Cpdc	50	50	25	16	50	25	16	50	25	16
101	F				101	D									
121	F				121	D									
151	F				151	D									
181	F				181	D									
201	F				201	D									
221	F				221	D									
271	F				271	D									
331	F				331	D									
391	F				391	D									
471	F				471	D									
561	F				561	D									
681	F				681	D									
821	F				821	D									
102	F				102	D									
222	F				474		F	F	F	F	F	F			
332	F				684		G/H	G/H	G/H	G/H	G/H	G/H			
104					105		G	G	G	G	G	G			
224					225		F/H	F/H	F/H	F/H	F/H	F/H	F/H	F/H	F/H
474					475		G	G	G	G	G	G	G	G	G
105					106			G	M		G	M		G	M
225		F	F	F	226				M			M			M
475			H	H	476										M
106				H	107										

Capacity Tolerance:COG( $\geq 10\text{pF}$ ): F( $\pm 1\%$ ), G( $\pm 2\%$ ), J( $\pm 5\%$ ),K( $\pm 10\%$ );X7R:J( $\pm 5.0\%$ );K( $\pm 10\%$ );M( $\pm 20\%$ );

Y5V: M( $\pm 20\%$ );Z(-20,+80%)

thickness:D:0.85 $\pm$ 0.1mm,F:1.25 $\pm$ 0.2mm,H:1.60 $\pm$ 0.2mm,G:2.00 $\pm$ 0.20mm

M:2.50 $\pm$ 0.30mm;

The above capacity is for reference only, the specific capacity depends on the usage requirements.

Tolerance:COG( $\geq 10\text{pF}$ ): F( $\pm 1\%$ ), G( $\pm 2\%$ ), J( $\pm 5\%$ );X7R: J( $\pm 5.0\%$ );K( $\pm 10\%$ );M( $\pm 20\%$ );

Y5V: M( $\pm 20\%$ );Z(-20,+80%)

Thickness: D:0.85 $\pm$ 0.1mm,F:1.25 $\pm$ 0.2mm,H:1.60 $\pm$ 0.2mm,G:2.00 $\pm$ 0.20mm

M:2.50 $\pm$ 0.30mm;

Above capacitance for reference only, actual cap. Range depends on the standard products.





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<b>Product Standards</b>  <b>SPECIFICATION FOR APPROVAL</b>	serial number	<b>Document No.</b>
	<b>DRAAW108F/0-2015</b>	

**2220(5750)-2225(5764)size**

	2220(5750)									2225(5764)		
	COGseries	X7Rseries		X5Rseries		Y5Vseries				COGseries	Y5Vseries	
CpDc	50	50	25	50	25	50	25	16	CpDc	50	50	25
101	E								101	E		
121	E								121	E		
151	E								151	E		
181	E								181	E		
201	E								201	E		
221	E								221	E		
271	E								271	E		
331	E								331	E		
391	E								391	E		
471	E								471	E		
561	E								561	E		
681	E								681	E		
821	E								821	E		
102	E								102	E		
222	E								222	E		
334									332	E		
474		F/H /G	F/H /G	F/H/ G	F/H/ G				472	E		
684		F/H /G	F/H /G	F/H/ G	F/H/ G				562	E		
105		M	M	M	M				103	E		
155		H	H	H	H				223	E		
225		M	M	M	M	G	G	G	333	E		
475		G	M	G	M	G	G	G	473	E		
106		G	M	G	M	G	G	G	563	E		
226						M	M	M	225		M	M
476							M	M	475		M	M
107								M	106			M

Capacity Tolerance:COG( $\geq 10\text{pF}$ ): F( $\pm 1\%$ ), G( $\pm 2\%$ ), J( $\pm 5\%$ ),K( $\pm 10\%$ );X7R:J( $\pm 5.0\%$ );K( $\pm 10\%$ );M( $\pm 20\%$ );

Y5V: M( $\pm 20\%$ );Z(-20,+80%)

thickness:E:1.00 $\pm 0.1\text{mm}$ ,F:1.25 $\pm 0.2\text{mm}$ ,H:1.60 $\pm 0.20\text{mm}$ ,G:2.00 $\pm 0.20\text{mm}$ ,M:2.50 $\pm 0.30\text{mm}$ ;

The above capacity is for reference only, the specific capacity depends on the usage requirements.

Tolerance:COG( $\geq 10\text{pF}$ ): F( $\pm 1\%$ ), G( $\pm 2\%$ ), J( $\pm 5\%$ );X7R: J( $\pm 5.0\%$ );K( $\pm 10\%$ );M( $\pm 20\%$ );

Y5V: M( $\pm 20\%$ );Z(-20,+80%)

Thickness: E:1.00 $\pm 0.1\text{mm}$ ,F:1.25 $\pm 0.2\text{mm}$ ,H:1.60 $\pm 0.20\text{mm}$ ,G:2.00 $\pm 0.20\text{mm}$ ,M:2.50 $\pm 0.30\text{mm}$ ;

Above capacitance for reference only, actual cap. Range depends on the standard products.

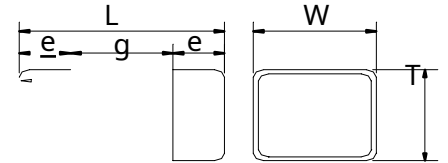


<b>Product Standards</b>  <b>SPECIFICATION FOR APPROVAL</b>	serial number	<b>Document No.</b>
	<b>DRAAW108F/0-2015</b>	

**5.Product SizeDimensions**

Specification:0402,0603,0805,1206,1210,1808,1812,2220,2225. Chip

Size:0402,0603,0805,1206,1210,1808,1812 ,2220 and 2225



Specification Type	L (mm)	W (mm)	e (mm)	g min (mm)	T (mm)					
0402	1.00±0.05	0.50±0.05	0.15-0.3	0.4	0.50±0.05	---	---	---	---	---
0603	1.60±0.10	0.80±0.10	0.2-0.5	0.5	0.80±0.10	---	---	---	---	---
0805	2.00±0.10	1.25±0.10	0.2-0.7	0.7	0.60±0.10	0.85±0.10	1.25±0.20	---	---	---
0805*1	2.00±0.20*1	1.25±0.20*1	0.2-0.7	0.7	0.60±0.10	0.85±0.10	1.25±0.20	---	---	---
1206	3.20±0.20	1.60±0.20	0.3-0.8	1.6	0.85±0.10	1.00±0.10	1.25±0.20	1.60±0.20	---	---
1206*1	3.20±0.30*1	1.60±0.30*1	0.3-0.8	1.6	0.85±0.10	1.00±0.10	1.25±0.20	1.60±0.30*1	---	---
1210	3.20±0.30	2.5±0.20	0.3-0.8	1.6	0.85±0.10	1.25±0.20	1.60±0.20	2.00±0.20	2.50±0.30	---
1210*1	3.20±0.40*1	2.5±0.30*1	0.3-0.8	1.6	0.85±0.10	1.25±0.20	1.60±0.20	2.00±0.20	2.50±0.30	---
1808	4.50±0.30	2.0±0.20	0.3-1.5	2.5	1.25±0.20	1.60±0.20	---	---	---	---
1808*1	4.50±0.40*1	2.0±0.25*1	0.3-1.5	2.5	1.25±0.20	1.60±0.20	---	---	---	---
1812	4.50±0.30	3.2±0.30	0.3-1.5	2.5	0.85±0.10	1.00±0.10	1.25±0.20	1.60±0.20	2.00±0.20	2.50±0.30
1812*1	4.50±0.40*1	3.2±0.40*1	0.3-1.5	2.5	0.85±0.10	1.00±0.10	1.25±0.20	1.60±0.20	2.00±0.20	2.50±0.30
2220	5.70±0.40	5.0±0.40	0.3-1.1	3.5	1.00±0.10	1.25±0.20	1.60±0.20	2.00±0.20	2.50±0.30	
2225	5.70±0.40	6.4±0.40	0.3-1.1	3.5	1.00±0.10	2.00±0.20	2.50±0.30	---	---	

\* 1Identify the specification model1uThe above specifications are product dimensions.



<b>Product Standards</b>	serial number <b>Document No.</b>
<b>SPECIFICATION FOR APPROVAL</b>	<b>DRAAW108F/0-2015</b>

6. Technical requirements and test conditions

**Specification and Test Condition**

**6.1 Exterior Appearance**

typeDielectrics	skills requirementSpecification	Test ConditionsTesting Condition
COG/X7R/X5R/Y5V	No damage or abnormality No defects or abnormalities	Visual inspection Visual inspection.

**6.2 size Dimensions**

typeDielectrics	skills requirementSpecification	Test ConditionsTesting Condition
COG/X7R/X5R/Y5V	Within the required range Within the specified dimensions	Use a micrometer Using calipers on micrometer

**6.3 capacity Capacitance**

typeDielectrics	skills requirementSpecification	Test ConditionsTesting Condition
COG	Within the required capacitance tolerance Within the specified tolerance A: ±0.05pF; B: ±0.1pF; C: ±0.25pF; D: ±0.5pF; j: ±5%	1.0±0.2Vrms, 1MHz±10% (C>1000 pF, 1.0±0.2Vrms, 1KHz±10%,)
X7R/X5R	Within the required capacitance tolerance Within the specified tolerance j: ±5%; K: ±10%; M: ±20%	1.0±0.2Vrms, 1KHz±10% (Cp>10uF, 0.5±0.1Vrms, 120±24Hz)
Y5V	Within the required capacitance tolerance Within the specified tolerance M: ±20%; Z: -20%, +80%	1.0±0.2Vrms, 1KHz±10% (Cp>10uF, 0.5±0.1Vrms, 120±24Hz)
Note: Test temperature: 25°C±3°C, test humidity: <70%RH.		



<b>Product Standards</b>	serial number <b>Document No.</b>
<b>SPECIFICATION FOR APPROVAL</b>	<b>DRAAW108F/0-2015</b>

### 6.4 Loss Dissipation Factor

typeDielectrics	skills requirementSpecification	Test ConditionsTesting Condition
COG	$C_p < 30\text{pF}$ , $Q \geq 400 + 20C_p$ ; $C_p \geq 30\text{pF}$ , $Q \geq 1000$	$1.0 \pm 0.2V_{rms}$ , $1\text{MHz} \pm 10\%$ , $25^\circ\text{C}$ ( $C_p > 1000\text{pF}$ , $1.0 \pm 0.2V_{rms}$ , $1\text{KHz} \pm 10\%$ )
X7R/X5R	$25V \leq U_R \leq 50V$ , $DF \leq 3.5\%$ $\leq 5.0\%$ , (0402 $\geq 333$ , 0603 $\geq 224$ , 0805 $\geq 684$ , 1206 $\geq 225$ , 1210 $\geq 475$ ) $\leq 7\%$ (0603 $\geq 334$ , 0805 $\geq 106$ , 1206 $\geq 475$ ) $U_R$ =16V, $DF \leq 5.0\%$ $\leq 7\%$ , (0402 $\geq 104$ , 0603 $\geq 564$ , 0805 $\geq 105$ , 1206 $\geq 475$ , 1210 $\geq 106$ ); $\leq 10.0\%$ , (0402 $\geq 104$ , 0603 $\geq 684$ , 0805 $\geq 105$ , 1206 $\geq 475$ , 1210 $\geq 106$ ); $U_R = 10V$ , $DF \leq 7.0\%$  $DF \leq 10\%$ (0402 $\geq 1\mu\text{F}$ , 0603 $\geq 2.2\mu\text{F}$ , 0805 $\geq 4.7$ $\mu\text{F}$ , 1206 $\geq 10\mu\text{F}$ , 1210 $\geq 22\mu\text{F}$ ) $U_R = 6.3V$ , $DF \leq$ 10%	$1.0 \pm 0.2V_{rms}$ , $1\text{KHz} \pm 10\%$ , ( $C_p > 10\mu\text{F}$ , $0.5 \pm 0.1V_{rms}$ , $120 \pm 24\text{Hz}$ )
Y5V	$U_R \geq 50V$ , $DF \leq 7.0\%$ $U_R = 25V$ , $DF \leq 7.0\%$ (0402 $\geq 0.047\mu\text{F}$ , 0603 $\geq 0.1\mu$ F, 0805 $\geq 0.33\mu\text{F}$ , 1206 $\geq 0.68\mu\text{F}$ , 1210 $\geq 1\mu\text{F}$ ) $DF$ $\leq 9.0\%$ (0402 $\geq 0.068\mu\text{F}$ , 0603 $\geq 0.47\mu\text{F}$ , 0805 $\geq 1\mu\text{F}$ , 1206 $\geq 4.7\mu\text{F}$ , 1210 $\geq 10\mu\text{F}$ ) $U_R = 16V$ , $DF$ $\leq 9.0\%$ $\leq 12.5\%$ (0402 $\geq 224$ , 0603 $\geq 225$ , 0805 $\geq 335$ , 1206 $\geq$ 106, 1210 $\geq 226$ , 1812 $\geq 476$ ) $U_R = 10V$ , $DF \leq 12.5\%$ $U_R = 6.3V$ , $DF \leq 15.0\%$	$1.0 \pm 0.2V_{rms}$ , $1\text{KHz} \pm 10\%$ , ( $C_p > 10\mu\text{F}$ , $0.5 \pm 0.1V_{rms}$ , $120 \pm 24\text{Hz}$ )  $25^\circ\text{C}$ , after pretreatment 48hrs. at $25^\circ\text{C}$ , 48 hours after annealing
Note: Test temperature: $25^\circ\text{C} \pm 3^\circ\text{C}$ , test humidity: $< 70\%RH$ .		

### 6.5 Insulation resistance Insulation Resistance

typeDielectrics	skills requirementSpecification	Test ConditionsTesting Condition
COG/X7R/ X5R/Y5V	$U_R \leq 50V$ , more than the $10\text{G}\Omega$ or $500\Omega \cdot \text{F}$ (is greater than the smaller value) $U_R \leq 50V$ , More than $10\text{G}\Omega$ or $500\Omega \cdot \text{F}$ , whichever is smaller.	$U_R \leq 50V$ $U_{\text{Measurement}} = U_R$ ; Charging time: $60 \pm 5\text{Second}$ temperature: $25^\circ\text{C}$ Charge Time: $60 \pm 5\text{sec}$ Temperture: $25^\circ\text{C}$
Note: Test temperature: $25^\circ\text{C} \pm 3^\circ\text{C}$ , test humidity: $< 70\%RH$ .		



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<b>Product Standards</b>	serial number <b>Document No.</b>
<b>SPECIFICATION FOR APPROVAL</b>	<b>DRAAW108F/0-2015</b>

**6.6 Withstand voltage Dielectric Strength**

type Dielectrics	Rated voltage range Rated voltage range	Voltage Withstand Performance Test Method Measuring Method
COG	$U_R \leq 50V$	Rated voltage applied 300%, 5 seconds, the maximum current is not exceed 50mA Force 300% Rated voltage for 5 second. Max..current should not exceed 50 mA.
X7R/X5R/Y5V	$U_R \leq 50V$	Rated voltage applied 250%, 5 seconds, the maximum current is not exceed 50mA Force 250% Rated voltage for 5 second. Max..current should not exceed 50 mA.



<b>Product Standards</b>  <b>SPECIFICATION FOR APPROVAL</b>	serial number	<b>Document No.</b>
	<b>DRAAW108F/0-2015</b>	

**6.7 Capacitance Temperature Characteristics Temperature Coefficient of Capacitance**

typeDielectrics	skills requirementSpecification	Test ConditionsTesting Condition																												
COG	Capacity changes in $\pm 30$ ppm/Within $^{\circ}\text{C}$ Capacity drift in $\pm 0.2\%$ or $\pm 0.05$ pF Within Temperature coefficient within $\pm 30$ ppm/ $^{\circ}\text{C}$ ; Cp drift within $\pm 0.2\%$ or $\pm 0.05$ pF	<p>Test the capacitance in series temperature order</p> <p>Measure capacitance under follow table list</p> <p style="text-align: center;">temperature:</p> <table border="1"> <tr> <td>step</td> <td>COG, X7R</td> <td>X5R</td> <td>Y5V</td> </tr> <tr> <td>STEP</td> <td></td> <td></td> <td></td> </tr> <tr> <td>1</td> <td>25 <math>\pm</math> 2</td> <td>25 <math>\pm</math> 2</td> <td>25 <math>\pm</math> 2</td> </tr> <tr> <td>2</td> <td>- 55 <math>\pm</math> 3</td> <td>- 55 <math>\pm</math> 3</td> <td>- 30 <math>\pm</math> 3</td> </tr> <tr> <td>3</td> <td>25 <math>\pm</math> 2</td> <td>25 <math>\pm</math> 2</td> <td>25 <math>\pm</math> 2</td> </tr> <tr> <td>4</td> <td>125 <math>\pm</math> 3</td> <td>85 <math>\pm</math> 3</td> <td>85 <math>\pm</math> 3</td> </tr> <tr> <td>5</td> <td>25 <math>\pm</math> 2</td> <td>25 <math>\pm</math> 2</td> <td>25 <math>\pm</math> 2</td> </tr> </table>	step	COG, X7R	X5R	Y5V	STEP				1	25 $\pm$ 2	25 $\pm$ 2	25 $\pm$ 2	2	- 55 $\pm$ 3	- 55 $\pm$ 3	- 30 $\pm$ 3	3	25 $\pm$ 2	25 $\pm$ 2	25 $\pm$ 2	4	125 $\pm$ 3	85 $\pm$ 3	85 $\pm$ 3	5	25 $\pm$ 2	25 $\pm$ 2	25 $\pm$ 2
	step	COG, X7R	X5R	Y5V																										
STEP																														
1	25 $\pm$ 2	25 $\pm$ 2	25 $\pm$ 2																											
2	- 55 $\pm$ 3	- 55 $\pm$ 3	- 30 $\pm$ 3																											
3	25 $\pm$ 2	25 $\pm$ 2	25 $\pm$ 2																											
4	125 $\pm$ 3	85 $\pm$ 3	85 $\pm$ 3																											
5	25 $\pm$ 2	25 $\pm$ 2	25 $\pm$ 2																											
X7R/X5R	Capacity changes in $\pm 15\%$ Within Capacitance change within $\pm 15\%$																													
Y5V	Capacity changes in +22%, -82% Within Capacitance change within +22%, - 82%	<p>1) COG</p> <p>The capacity drift is calculated by:3The measured capacitance is divided by the1,3and5The maximum error of the step measurement</p> <p><small>The difference between the maximum and minimum values.</small></p> <p>The temperature coefficient is calculated based on3Step 1: Measure the capacitance as a reference. The capacitance drift is calculated by dividing the differences between the maximum and minimum measured values in the step 1,3 and 5.</p> <p>The temperature coefficient is determined using the Capacitance measured in step 3 as a reference.</p> <p>2) X7R,X5RandY5V X7R, X5R and Y5V</p> <p>and25Compared with the capacitance at <math>^{\circ}\text{C}</math>, the change of capacitance within the temperature range is within the required range.</p> <p>The ranges of capacitance change compared within the above 25<math>^{\circ}\text{C}</math>value over the temperature ranges shall be within the specified ranges.</p>																												



Product Standards <b>SPECIFICATION FOR APPROVAL</b>	serial number	Document No.
	<b>DRAAW108F/0-2015</b>	

**6.8 Adhesion**

typeDielectrics	skills requirementSpecification	Test ConditionsTesting Condition
COG/X7R/X5R/ Y5V	<p>The terminal electrodes are not loose, and there are no other defects.</p> <p>No removal of the terminations or other defects shall occur.</p>	<p>Imposition 6N pressure and maintain 10±1 Second</p> <p>The pressurizing force shall be 6N (=600g*f) and the duration of application shall be 10±1 sec.</p>

**6.9 Solderability**

typeDielectrics	skills requirementSpecification	Test ConditionsTesting Condition
COG X7R/X5R Y5V	<p>The terminal electrode tinning area is not less than 95%, pinhole or Rough area is less than 5%</p> <p>95% min. coverage of both terminal electrodes and less than 5% have pin holes or rough spots.</p>	<p>Tin furnace temperature: 245±5°C</p> <p>Immersion time: 2±1 Second</p> <p>The electrodes on both sides are completely immersed in the soldering pot</p> <p>Solder temperature: 245±5°C Dipping time: 2±1 seconds. Completely soak both terminal electrodes in solder</p>

**6.10 Solder resistance**

typeDielectrics	skills requirementSpecification	Test ConditionsTesting Condition
COG X7R/X5R Y5V	<p>The terminal electrode tinning area is not less than 95%, pinhole or Rough area is less than 5%, No cracks on the surface</p> <p>95% min. coverage of both terminal electrodes and less than 5% have pin holes or rough spots.</p> <p>No remarkable visual damage.</p>	<p>Preheat: 120°C~150°C/60 Second soldering</p> <p>furnace temperature: 270±5°C</p> <p>Immersion time: 10±1 Second</p> <p>The electrodes on both sides are completely immersed in the soldering pot</p> <p>Solder temperature: 270±5°C preheated: 120 °C~150°C/60sec Dipping time: 10±1 seconds. Completely soak both terminal electrodes in solder</p>



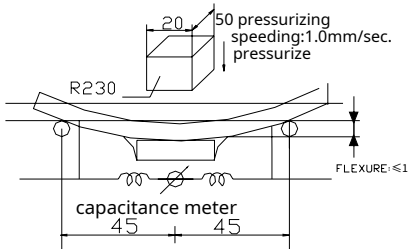
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Product Standards  SPECIFICATION FOR APPROVAL	serial number	Document No.
	DRAAW108F/0-2015	

6.11 Terminal electrode bonding strength Bending

type Dielectrics	skills requirement Specification	Test Conditions Testing Condition
COG	No visible damage; Capacity change is less than or equal to $\pm 5\%$ or 0.5 PF  No remarkable visual damage Cp change $\leq \pm 5\%$ or $\leq 0.5$ pF	Install the chip capacitor on the test fixture as shown in the figure  Direction 1.0mm/s Apply pressure at a rate that bends 1mm. Solder the capacitor on testing substrate and put it on testing stand. The middle part of substrate shall successively be pressurized by pressuring rod at a rated of about 1.0mm/sec. Until the deflection becomes means of the 1.0mm.  
X7R/X5R	No visible damage; Capacity change is less than or equal to $\pm 10\%$  No remarkable visual damage Cp change $\leq \pm 10\%$	
Y5V	No visible damage; Capacity change is less than or equal to $\pm 30\%$  No remarkable visual damage Cp change $\leq \pm 30\%$	





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<b>Product Standards</b>	serial number <b>Document No.</b>
<b>SPECIFICATION FOR APPROVAL</b>	<b>DRAAW108F/0-2015</b>

**6.12 Resistant to welding heat / Resistance to Soldering Heat**

type / Dielectrics	skills requirement / Specification	Test Conditions / Testing Condition
COG	<p>No obvious visible damage</p> <p>Capacity changes in <math>\pm 2.5\%</math> or <math>\pm 0.25\text{pF}</math> (whichever is greater)</p> <p>DF Meet the requirements of product initial value</p> <p>IR Meet the requirements of product initial value</p> <p>No remarkable visual damage</p> <p>Cp change within <math>\pm 2.5\%</math> or <math>\pm 0.25\text{pF}</math>, whichever is larger.</p> <p>DF meets initial standard value.</p> <p>IR meets initial standard value.</p>	<p>Soldering Temperature: <math>270 \pm 5^\circ\text{C}</math></p> <p>Preheat: <math>120 \sim 150^\circ\text{C}</math> 60 Immersion</p> <p>time in seconds: <math>10 \pm 1</math> Second</p> <p>Place at room temperature <math>24 \pm 2</math> (COG) or <math>48 \pm 4</math> (X7R, X5R, Y5V) Measure after hours</p> <p>After the test, recover under standard conditions</p> <p>* Initial value measurement of high dielectric constant capacitors</p> <p>exist <math>140 \sim 150^\circ\text{C}</math> 1 After hours of heat treatment, place at room temperature <math>48 \pm 4</math> Hour</p> <p>Measuring initial value</p> <p>Soldering temperature: <math>270 \pm 5^\circ\text{C}</math></p> <p>Preheating: <math>120 \sim 150^\circ\text{C}</math> 60sec.</p> <p>Dipping time: <math>10 \pm 1</math> seconds.</p> <p>Measurement to be made after being kept at room temperature for <math>24 \pm 2</math> (COG) or <math>48 \pm 4</math> (X7R, X5R, Y5V) hours.</p> <p>Recovery for the following period under the standard condition after test.</p> <p>* Initial measurement for high dielectric constant type</p>
X7R/X5R	<p>No obvious visible damage</p> <p>Capacity changes in <math>\pm 7.5\%</math> Within</p> <p>DF Meet the requirements of product initial value</p> <p>IR Meet the requirements of product initial value</p> <p>No remarkable visual damage</p> <p>Cp change within <math>\pm 7.5\%</math></p> <p>DF meets initial standard value. IR meets initial standard value.</p>	<p>Perform a heat treatment at <math>140 \sim 150^\circ\text{C}</math> for 1hr and let sit for <math>48 \pm 4</math> hrs at room temperature.</p> <p>Perform the initial measurement.</p>
Y5V	<p>No obvious visible damage</p> <p>Capacity changes in <math>\pm 20\%</math> Within</p> <p>DF Meet the requirements of product initial value</p> <p>IR Meet the requirements of product initial value</p> <p>No remarkable visual damage</p> <p>Cp change within <math>\pm 20\%</math></p> <p>DF meets initial standard value.</p> <p>IR meets initial standard value.</p>	<p>Perform a heat treatment at <math>140 \sim 150^\circ\text{C}</math> for 1hr and let sit for <math>48 \pm 4</math> hrs at room temperature.</p> <p>Perform the initial measurement.</p>



<b>Product Standards</b>	serial number	<b>Document No.</b>
<b>SPECIFICATION FOR APPROVAL</b>		<b>DRAAW108F/0-2015</b>

**6.13 Rapid temperature cycling Temperature Cycle**

typeDielectrics	skills requirementSpecification	Test ConditionsTesting Condition																		
COG	<p>No obvious visible damage</p> <p>Capacity changes in <math>\pm 2.5\%</math> or <math>\pm 0.25\text{pF}</math> (whichever is greater)</p> <p>No remarkable visual damage</p> <p>Cp change within <math>\pm 2.5\%</math> or <math>\pm 0.25\text{pF}</math>, whichever is larger.</p>	<p>Follow the steps below</p> <p>5 Second cycle:</p> <p>To perform 5 cycles of the stated environment</p> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left;">step</th> <th style="text-align: center;">temperature</th> <th style="text-align: right;">time</th> </tr> <tr> <th style="text-align: left;">Step</th> <th style="text-align: center;">Temperature</th> <th style="text-align: right;">Time</th> </tr> </thead> <tbody> <tr> <td style="text-align: left;">1</td> <td style="text-align: center;">Lower category temperature <math>+0/-3^{\circ}\text{C}</math> Min. operating Temp. <math>+0/-3^{\circ}\text{C}</math></td> <td style="text-align: right;">30min</td> </tr> <tr> <td style="text-align: left;">2</td> <td style="text-align: center;"><math>25^{\circ}\text{C}</math></td> <td style="text-align: right;">2~3 min</td> </tr> <tr> <td style="text-align: left;">3</td> <td style="text-align: center;">Upper category temperature <math>+3/-0^{\circ}\text{C}</math> Max. operating Temp. <math>+3/-0^{\circ}\text{C}</math></td> <td style="text-align: right;">30 min</td> </tr> <tr> <td style="text-align: left;">4</td> <td style="text-align: center;"><math>25^{\circ}\text{C}</math></td> <td style="text-align: right;">2~3 min</td> </tr> </tbody> </table> <p>Place at room temperature <math>24 \pm 2</math> (COG) or <math>48 \pm 4</math> (X7R, X5R, Y5V) Measure after hours</p> <p><small>* Initial value measurement of high dielectric constant capacitors exist <math>140 \sim 150^{\circ}\text{C}</math> 1 After hours of heat treatment, place at room temperature <math>48 \pm 4</math> Hour</small></p> <p>Measuring initial value</p> <p>Measurement to be made after being kept at room temperature for <math>24 \pm 2</math> hrs (COG) or <math>48 \pm 4</math> hrs (X7R, X5R, Y5V) at room temperature, then measure.</p> <p><small>* Initial measurement for high dielectric constant type Perform a heat treatment at <math>140 \sim 150^{\circ}\text{C}</math> for 1 hr and let sit for <math>48 \pm 4</math> hrs at room temperature. Perform the initial measurement.</small></p>	step	temperature	time	Step	Temperature	Time	1	Lower category temperature $+0/-3^{\circ}\text{C}$ Min. operating Temp. $+0/-3^{\circ}\text{C}$	30min	2	$25^{\circ}\text{C}$	2~3 min	3	Upper category temperature $+3/-0^{\circ}\text{C}$ Max. operating Temp. $+3/-0^{\circ}\text{C}$	30 min	4	$25^{\circ}\text{C}$	2~3 min
step	temperature	time																		
Step	Temperature	Time																		
1	Lower category temperature $+0/-3^{\circ}\text{C}$ Min. operating Temp. $+0/-3^{\circ}\text{C}$	30min																		
2	$25^{\circ}\text{C}$	2~3 min																		
3	Upper category temperature $+3/-0^{\circ}\text{C}$ Max. operating Temp. $+3/-0^{\circ}\text{C}$	30 min																		
4	$25^{\circ}\text{C}$	2~3 min																		
X7R/X5R	<p>No obvious visible damage</p> <p>Capacity changes in <math>\pm 7.5\%</math> Within</p> <p>No remarkable visual damage</p> <p>Cp change within <math>\pm 7.5\%</math></p>	<p>Place at room temperature <math>24 \pm 2</math> (COG) or <math>48 \pm 4</math> (X7R, X5R, Y5V) Measure after hours</p> <p><small>* Initial value measurement of high dielectric constant capacitors exist <math>140 \sim 150^{\circ}\text{C}</math> 1 After hours of heat treatment, place at room temperature <math>48 \pm 4</math> Hour</small></p> <p>Measuring initial value</p> <p>Measurement to be made after being kept at room temperature for <math>24 \pm 2</math> hrs (COG) or <math>48 \pm 4</math> hrs (X7R, X5R, Y5V) at room temperature, then measure.</p> <p><small>* Initial measurement for high dielectric constant type Perform a heat treatment at <math>140 \sim 150^{\circ}\text{C}</math> for 1 hr and let sit for <math>48 \pm 4</math> hrs at room temperature. Perform the initial measurement.</small></p>																		
Y5V	<p>No obvious visible damage</p> <p>Capacity changes in <math>\pm 20\%</math> Within</p> <p>No remarkable visual damage</p> <p>Cp change within <math>\pm 20\%</math></p>	<p>Place at room temperature <math>24 \pm 2</math> (COG) or <math>48 \pm 4</math> (X7R, X5R, Y5V) Measure after hours</p> <p><small>* Initial value measurement of high dielectric constant capacitors exist <math>140 \sim 150^{\circ}\text{C}</math> 1 After hours of heat treatment, place at room temperature <math>48 \pm 4</math> Hour</small></p> <p>Measuring initial value</p> <p>Measurement to be made after being kept at room temperature for <math>24 \pm 2</math> hrs (COG) or <math>48 \pm 4</math> hrs (X7R, X5R, Y5V) at room temperature, then measure.</p> <p><small>* Initial measurement for high dielectric constant type Perform a heat treatment at <math>140 \sim 150^{\circ}\text{C}</math> for 1 hr and let sit for <math>48 \pm 4</math> hrs at room temperature. Perform the initial measurement.</small></p>																		



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	<b>DRAAW108F/0-2015</b>	

**6.14 Steady-state moist heat Moisture Resistance, steady state**

typeDielectrics	skills requirementSpecification	Test ConditionsTesting Condition
COG	<p>No obvious visible damage Capacity changes in <math>\pm 5\%</math> or <math>\pm 0.5\text{pF}</math> (whichever is greater) <math>C_p &lt; 10\text{pF}</math>, <math>Q \geq 200 + 10C_p</math>; <math>10 \leq C_p &lt; 30\text{pF}</math>, <math>Q \geq 275 + 2.5C_p</math> <math>C_p \geq 30\text{pF}</math>, <math>Q \geq 350</math> IR: more than the <math>1000\text{M}\Omega</math> or <math>50\Omega \cdot \text{F}</math> (Take the smaller value)</p> <p>No remarkable visual damage Cp change within <math>\pm 5\%</math> or <math>\pm 0.5\text{pF}</math>, whichever is larger. <math>C_p &lt; 10\text{pF}</math>, <math>Q \geq 200 + 10C_p</math>; <math>10 \leq C_p &lt; 30\text{pF}</math>, <math>Q \geq 275 + 2.5C_p</math> <math>C_p \geq 30\text{pF}</math>, <math>Q \geq 350</math> <math>R \cdot C \geq 1000\text{M}\Omega</math> or <math>50\Omega \cdot \text{F}</math>, whichever is smaller</p>	<p>test temperature: <math>40 \pm 2^\circ\text{C}</math> humidity: 90~95% RH testing time: <math>500 \pm 12\text{hrs}</math></p> <p>Place at room temperature <math>24 \pm 2</math> (COG) or <math>48 \pm 4</math> (X7R, X5R, Y5V) Measure after hours</p> <p>* Initial value measurement of high dielectric constant capacitors exist <math>140 \sim 150^\circ\text{C}</math> 1 After hours of heat treatment, place at room temperature <math>48 \pm 4</math> Hour Measuring initial value</p> <p>Test temperature: <math>40 \pm 2^\circ\text{C}</math> Humidity: 90~95% RH Testing time: <math>500 \pm 12\text{hrs}</math></p>
X7R/X5R	<p>No obvious visible damage Capacity changes in <math>\pm 12.5\%</math> Within DF The initial value 2 times or less IR: more than the <math>1000\text{M}\Omega</math> or <math>50\Omega \cdot \text{F}</math> (Take the smaller value)</p> <p>Cp change within <math>\pm 12.5\%</math> DF: Not more than 2 times of initial value <math>R \cdot C \geq 1000\text{M}\Omega</math> or <math>50\Omega \cdot \text{F}</math>, whichever is smaller</p>	<p>Measurement to be made after being kept at room temperature for <math>24 \pm 2\text{hrs}</math> (COG) or <math>48 \pm 4\text{hrs}</math> (X7R, X5R, Y5V)</p> <p>* Initial measurement for high dielectric constant type Perform a heat treatment at <math>140 \sim 150^\circ\text{C}</math> for 1hr and let sit for <math>48 \pm 4\text{hrs}</math> at room temperature. Perform the initial measurement.</p>
Y5V	<p>No obvious visible damage Capacity changes in <math>\pm 30\%</math> Within DF The initial value 1.5 times or less IR: more than the <math>1000\text{M}\Omega</math> or <math>50\Omega \cdot \text{F}</math> (Take the smaller value)</p> <p>No remarkable visual damage Cp change within <math>\pm 30\%</math> DF: Not more than 1.5 times of initial value <math>R \cdot C \geq 1000\text{M}\Omega</math> or <math>50\Omega \cdot \text{F}</math>, whichever is smaller</p>	



<b>Product Standards</b>	serial number <b>Document No.</b>
<b>SPECIFICATION FOR APPROVAL</b>	<b>DRAAW108F/0-2015</b>

**6.15 Moisture load resistance Damp heat with load**

type Dielectrics	skills requirement Specification	Test Conditions Testing Condition
COG	No obvious visible damage Capacity changes in $\pm 7.5\%$ or $\pm 0.75\text{pF}$ (whichever is greater) $C_p < 30\text{pF}$ , $Q \geq 100 + 10/3 * C_p$ $C_p \geq 30\text{pF}$ , $Q \geq 200$ IR: more than the $500\text{M}\Omega$ or $25\Omega \cdot \text{F}$ (Take the smaller value) No remarkable visual damage Cp change $\leq \pm 7.5\%$ or $\pm 0.75\text{pF}$ , whichever is larger. $C_p < 30\text{pF}$ , $Q \geq 100 + 10/3 * C_p$ $C_p \geq 30\text{pF}$ , $Q \geq 200$ $R * C \geq 500\text{M}\Omega$ or $25\Omega \cdot \text{F}$ , whichever is smaller	test temperature: $40 \pm 2^\circ\text{C}$ humidity: 90~95% RH Voltage: Rated voltage testing time: $500 \pm 12\text{hrs}$  Place at room temperature $24 \pm 2$ (COG) or $48 \pm 4$ (X7R, X5R, Y5V) Measure after hours  * exist $40 \pm 2$ At $^\circ\text{C}$ , add rated DC voltage to the capacitor 1hrs.
X7R/X5R	No obvious visible damage Capacity changes in $\pm 12.5\%$ Within DF The initial value 2 times or less IR: more than the $500\text{M}\Omega$ or $25\Omega \cdot \text{F}$ (Take the smaller value) No remarkable visual damage Cp change $\leq \pm 12.5\%$ DF: Not more than 2 times of initial value $R * C \geq 500\text{M}\Omega$ or $25\Omega \cdot \text{F}$ , whichever is smaller	Remove the voltage and place the capacitor at room temperature. <b>48±4hrs</b>  Measure the initial capacitance value.  Test temperature: $40 \pm 2^\circ\text{C}$ Humidity: 90~95% RH Voltage: 100% of the rated voltage Testing time: $500 \pm 12\text{hrs}$
Y5V	No obvious visible damage Capacity changes in $\pm 30\%$ Within DF The initial value 1.5 times or less IR: more than the $500\text{M}\Omega$ or $25\Omega \cdot \text{F}$ (Take the smaller value) No remarkable visual damage Cp change $\leq \pm 30\%$ DF: Not more than 1.5 times of initial value $R * C \geq 500\text{M}\Omega$ or $25\Omega \cdot \text{F}$ , whichever is smaller	Measurement to be made after being kept at room temperature for $24 \pm 2\text{hrs}$ (COG) or $48 \pm 4\text{hrs}$ (X7R, X5R, Y5V)  * Apply the rated DC voltage for 1 hour at $40 \pm 2^\circ\text{C}$ . Remove and let sit for $48 \pm 4\text{hrs}$ at room temperature. Perform the initial measurement.

Note: This reliability test is only applicable to conventional products, not to medium and high voltage products.



<b>Product Standards</b>  <b>SPECIFICATION FOR APPROVAL</b>	serial number <b>Document No.</b>
	<b>DRAAW108F/0-2015</b>

**6.16 Durability Life Test**

type Dielectrics	skills requirement Specification	Test Conditions Testing Condition
<b>COG</b>	No obvious visible damage Capacity changes in $\pm 3\%$ or $\pm 0.3pF$ (Take the larger value) Capacity $30pF$ above, $Q \geq 350$ Capacity $10 pF$ More than and less than $30 PF$ , $Q \geq 275 + (2.5 * Cp)$ Capacity less than $10pF$ , $Q \geq 200 + 10 * Cp$ IR: more than the $1000M\Omega$ or $50\Omega \cdot F$ (Take the smaller value) No remarkable visual damage Cp change $\leq \pm 3\%$ or $\pm 0.3pF$ , whichever is larger. $Q \geq 350$ ( $Cp \geq 30 PF$ ) $Q \geq 275 + (2.5 * Cp)$ ( $10 pF \leq Cp < 30 PF$ ) $Q \geq 200 + 10 * Cp$ ( $Cp < 10 PF$ ) $R * C \geq 1000M\Omega$ or $50\Omega \cdot F$ , whichever is smaller	Test temperature: upper category temperature $\pm 3^{\circ}C$ Voltage: UR < 100V 1.5 Times rated voltage test time: 1000 Hour  Place at room temperature $24 \pm 2$ (COG) or $48 \pm 4$ (X7R, X5R, Y5V) Measure after hours  * Initial value measurement of high dielectric constant capacitors At upper category temperature $\pm 3^{\circ}C$ , add capacitor 2 Times rated DC voltage 1 Hour Remove the voltage and place the capacitor at room temperature. $48 \pm 4$ hrs Measuring initial capacitance  Test temperature: Max. Operating Temp. $\pm 3^{\circ}C$ Voltage: UR < 100V 150% of the rated voltage Testing time: 1000 hrs
<b>X7R/X5R</b>	No obvious visible damage Capacity changes in $\pm 12.5\%$ Within DF The initial value 2 times or less IR: more than the $1000M\Omega$ or $50\Omega \cdot F$ (Take the smaller value) No remarkable visual damage Cp change $\leq \pm 12.5\%$ DF: Not more than 2 times of initial value $R * C \geq 1000M\Omega$ or $50\Omega \cdot F$ , whichever is smaller	Measurement to be made after being kept at room temperature for $24 \pm 2$ hrs (COG) or $48 \pm 4$ hrs (X7R, X5R, Y5V)  * Initial measurement for high dielectric constant type Apply 150% of the rated DC voltage for one hour at the maximum operating temperature $\pm 3^{\circ}C$ .  Remove and let sit for $48 \pm 4$ hrs at room temperature. Perform the initial measurement
<b>Y5V</b>	No obvious visible damage Capacity changes in $\pm 30\%$ Within DF The initial value 1.5 times or less IR: more than the $1000M\Omega$ or $50\Omega \cdot F$ (Take the smaller value) No remarkable visual damage Cp change $\leq \pm 30\%$ DF: Not more than 1.5 times of initial value $R * C \geq 1000M\Omega$ or $50\Omega \cdot F$ , whichever is smaller	Perform the initial measurement

Note: This reliability test is only applicable to conventional products, not to medium and high voltage products.



Product Standards <b>SPECIFICATION FOR APPROVAL</b>	serial number	Document No.
	<b>DRAAW108F/0-2015</b>	

**7. Product packaging Packing**

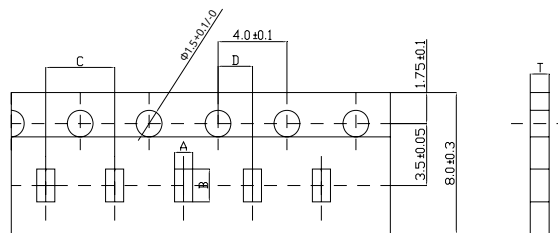
**7.1 Bag bulk Bulk Packing**

10000 Pieces/bag or as per customer's requirement. Standard packing 10K pcs/bag; others are according to customer request.

**7.2 Taping packaging Tape Packing**

Specification Type	size Size (mm)			Tape quantity (pcs/reel) pcs/reel	
	length L	width W	thickness T	Paper tape Paper Tape	Plastic belt Plastic Tape
0402	1.0	0.5	0.5	10,000	N/A
0603	1.6	0.8	0.8	4,000	N/A
0805	2.0	1.25	<0.85	4,000	N/A
			≥0.85	N/A	2,000(or3000)
1206	3.2	1.6	≤0.85	4,000	N/A
			>0.85	N/A	2,000(or3000)
1210	3.2	2.5	≤1.25	N/A	3,000
			>1.25	N/A	2,000
1808	4.5	2.0	≤1.25	N/A	1,000
1812	4.6	3.2	≤1.25	N/A	1,000
			>1.25	N/A	
2220	5.7	5.0	≤1.25	N/A	1,000
			>1.25	N/A	700
2225	5.7	6.4	>1.25	N/A	700

**7.2.1 Tape size Dimensions of Packing Paper**



Type	A	B	C	D	T
0402	0.65±0.10	1.15±0.10	2.0±0.05	2.0±0.05	0.8max
0603	1.05±0.10	1.85±0.10	4.0±0.10	2.0±0.10	1.1max
0805	1.55±0.15	2.3±0.15	4.0±0.10	2.0±0.10	1.1max
1206	1.95±0.15	3.5±0.15	4.0±0.10	2.0±0.10	1.1max

(unit: Millimeters mm)



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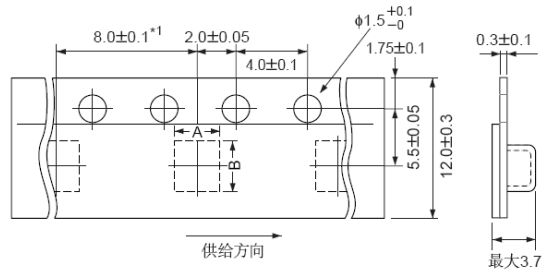
地址：广东省潮州市凤塘三环工业城 邮编(Post Code)：515646  
ADD：San Huan Industrial District ,Feng Tang Chao Zhou, GuangDong, China

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	<b>DRAAW108F/0-2015</b>

**7.2.2 Plastic belt size Dimensions of Embossed Packing**

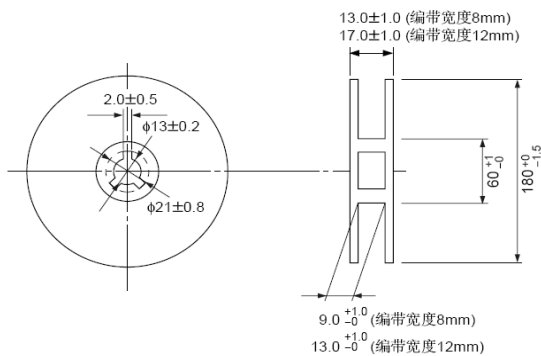
8mm宽，4mm间距编带

12mm宽，8mm/4mm间距编带

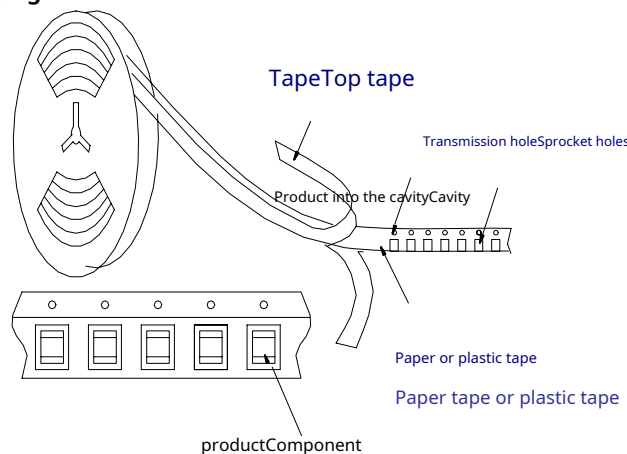


- A:1.45±0.20    B:2.25±0.20 (0805)    A:1.95±0.20    B:3.60    B:3.50±0.20 (1206)    B:  
 A:2.90±0.20    ±0.20 (1210)    A:2.50±0.20    B:4.90±0.20    4.90±0.20 (1808)    B:  
 A:3.60±0.20    (1812)    A:5.40±0.20    B:6.80±0.20 (    6.10±0.20 (2220)  
 A:6.10±0.20    2225)
- (unit: Millimeters)

**7.2.3 Tape reel size Dimensions of Reel**



**7.2.4 Taping method Taping Figure**



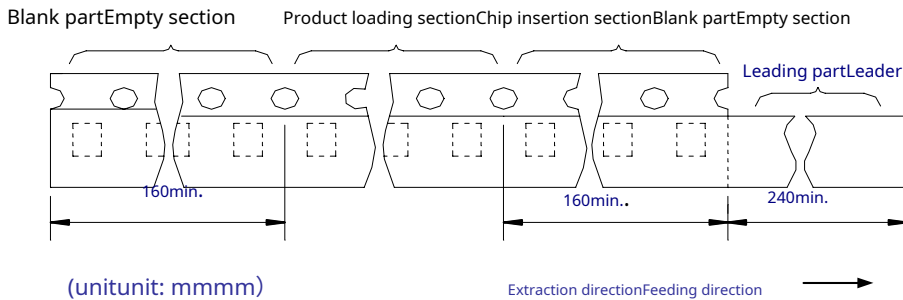


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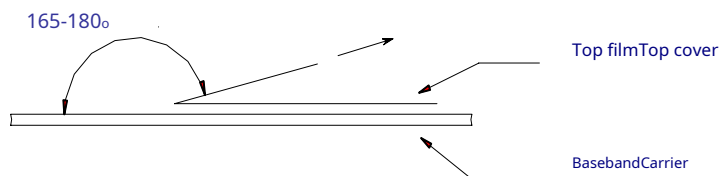
地址：广东省潮州市凤塘三环工业城 邮编(Post Code)：515646  
ADD：San Huan Industrial District, Feng Tang Chao Zhou, GuangDong, China

<b>Product Standards</b>  <b>SPECIFICATION FOR APPROVAL</b>	serial number <b>Document No.</b>
	<b>DRAAW108F/0-2015</b>



### 7.2.5 Taping method / Taping Method

- ① The tape used to package the capacitor is wound clockwise. When the tape is pulled out from top to bottom, the transfer hole is on the right side of the tape.
  - ② At the front end of the tape, leave at least 5 lead-out strips are spaced apart.
  - ③ When taping, you must leave a leader portion or blank portion as shown below.
  - ④ The number of products mis-installed during the installation of the reel must be less than the indicated number per reel. 0.1% or 1. The limit is, no continuous errors occur.
  - ⑤ The upper and lower tapes should not extend beyond the edge of the tape and should not block the transfer holes.
  - ⑥ The cumulative error of the transmission hole is 10 Pitch:  $\pm 0.3$  Within millimeters.
  - ⑦ The peeling torque of the upper tape should be 0.1 to 0.6 Within Newton, its direction is shown in the figure below.
- ① Tapes for capacitors are wound clockwise. The sprocket holes are to the right as the tape is pulled toward the user.
  - ② The top tape and base tape are not attached at the end of the tape for a minimum of 5 pitches.
  - ③ Part of the leader and part of the empty tape shall be attached to the end of the tape as follows.
  - ④ Missing capacitors number within 0.1% of the number per reel or 1pc, whichever is greater, and are not continuous.
  - ⑤ The top tape and bottom tape shall not protrude beyond the edges of the tape and shall not cover sprocket holes.
  - ⑥ Cumulative tolerance of sprocket holes, 10 pitches:  $\pm 0.3$ mm.
  - ⑦ Peeling off force: 0.1 to 0.6N in the direction shown down.







Product Standards <b>SPECIFICATION FOR APPROVAL</b>	serial number      Document No.
	<b>DRAAW108F/0-2015</b>

**7.2.6 product label Reel Label**



Tagged content The Contents of Label

(1) TCC0603X7R104                      K    500.C    I

① ② ③ ④

⑤ ⑥ ⑦ ⑧

① Ceramic capacitor code Code of Ceramic Capacitor

② Size chip size, ③ Temperature characteristics dielectrics, ④ Capacity capacitance, ⑤ Capacity tolerance tolerance,

⑥ Rated voltage rated voltage, ⑦ Thickness, ⑧ Packing

(2) Serial Number Lot. No.: 005001A215111976102N

(3) quantity Qty: 4000 pcs

(4) RoHS: GREEN PARTS Green Materials

**7.2.7. Outer Packaging Package**

**7.2.7.1 Packing box Carton**

**7.2.7.1.1 Packing box size Carton Size**

L	W	H
40cm	36cm	20cm

**7.2.7.1.2 quantity: 240K pcs / box The Quantity: 240K pcs / one carton**

1 Inner box = 40,000 PCS 1 INNER BOX = 40,000 PCS

1 Packing box = 40,000 PCS × 6 Packing box = 240,000 PCS 1 CARTON = 40,000 PCS × 6 BOX = 240,000 PCS

RoHS Logo (posted according to customer requirements)      according to customer request



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	<b>DRAAW108F/0-2015</b>

7.2.7.2 Inner packaging box Inner Box

7.2.7.2.1 Packing box size Size

L	W	H
18.5cm	6.5cm	19cm

7.2.7.2.2 quantity: 40Kpcs /box

1 Plate = 4000PCS      1 REEL = 4,000PCS

1 Packing box = 4,000PCS × 10 Plate = 40,000PCS      1 INNER BOX = 4,000 PCS × 10 REEL = 40,000 PCS



<b>Product Standards</b>  <b>SPECIFICATION FOR APPROVAL</b>	serial number	<b>Document No.</b>
	<b>DRAAW108F/0-2015</b>	

**8. MLCC Precautions for use Precautions on the use of MLCC**

**8.1 Circuit Board Design PCB Design**

**8.1.1 Circuit board pattern design Design of Land-patterns** The following figure and table show some recommended design

patterns to prevent excessive soldering during installation. Incorrect patterns are also shown.

The following diagrams and tables show some examples recommended patterns to prevent excessive solder amounts (larger fillets which above the component end terminations)

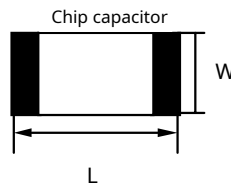
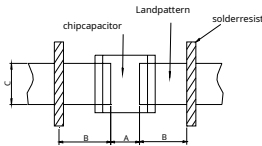
Examples of improper pattern designs are also shown. Recommended

pattern size for circuit board design:

Recommended land dimensions for a typical chip capacitor land patterns for PCBs Recommended

design dimensions for wave soldering (unit:mm): Recommended land dimensions for wave-soldering (unit: mm)

SpecificationSIZE		0603	0805	1206	1210
size	L	1.6	2.0	3.2	3.2
	W	0.8	1.25	1.6	1.6
A		0.8~1.0	1.0~1.4	1.8~2.5	1.8~2.5
B		0.5~0.8	0.8~1.5	0.8~1.7	0.8~1.7
C		0.6~0.8	0.9~1.2	1.2~1.6	1.8~2.5



Recommended design dimensions for reflow soldering (unit:mm)

**Recommended land dimensions for reflow-soldering (unit: mm)**

SpecificationSIZE		0402	0603	0805	1206	1210	1808	1812	2220	2225
size	L	1.0	1.6	2.00	3.2	3.2	4.5	4.5	5.7	5.7
	W	0.5	0.8	1.25	1.6	2.5	2.0	3.2	5.0	6.4
A		0.35~0.45	0.6~0.8	0.8~1.2	1.8~2.5	1.8~2.5	2.5~3.4	2.5~3.4	4.0~4.6	4.0~4.6
B		0.40~0.50	0.6~0.8	0.8~1.2	1.0~1.5	1.0~1.5	1.8~2.0	1.8~2.0	2.0~2.2	2.0~2.2
C		0.45~0.55	0.6~0.8	0.9~1.6	1.2~2.0	1.6~3.2	1.4~1.8	2.3~3.5	3.5~4.8	5.0~6.2

Excessive solder will affect the product's ability to resist mechanical stress, so attention should be paid when designing the pattern.

Excess solder can affect the ability of chips to withstand mechanical stresses. Therefore, please take proper precautions when designing land-patterns.

Some good and bad welding situations in application:

Examples of good and bad solder application



<b>Product Standards</b>  <b>SPECIFICATION FOR APPROVAL</b>	serial number	<b>Document No.</b>
	<b>DRAAW108F/0-2015</b>	

projectItem	Not recommended structureNot recommended	Recommended structureRecommended
Chip components and leaded Mixed welding of components Mixed mounting of SMD and leaded component	<p>lead of component</p> <p>Solder in gear</p>	<p>solder resist</p>
Welding close to the base Component placement close to the chassis	<p>Chassis</p> <p>solder (for groundi ng)</p>	<p>solder-resist</p>
Near the chip Soldering of leaded components Hand-soldering of leaded components near mounted components	<p>Lead wire of component</p> <p>soldering iron</p>	<p>solder resist</p>

**8.1.2 Pattern structure Pattern configurations**

Below are examples of good and bad capacitor mounting. The mounting position should be chosen to minimize the mechanical stress on the board when it is flexed.

The following are examples of good and bad capacitor layout, SMD capacitors should be located to minimize any possible mechanical stresses from board warp or deflection..

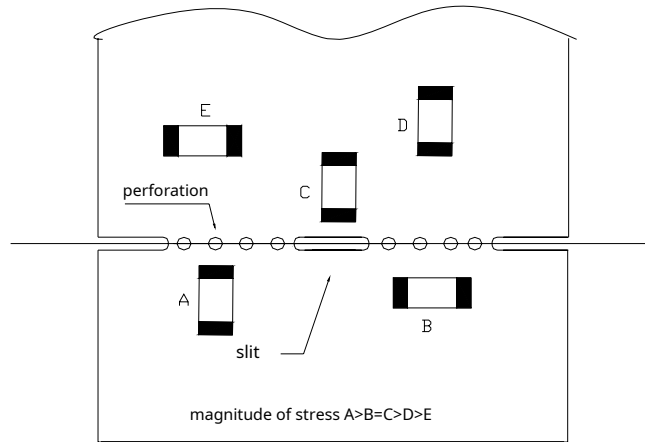
	Not recommended structureNot recommended	Recommended structureRecommended
Bending of circuit boards Deflection of the board		

For capacitors that are distributed on a circuit board, the amount of mechanical stress they are subjected to during distribution is related to the installation of the capacitor. Some good designs are recommended below.To

To layout the capacitors for the breakaway PC board, it should be noted that the amount of mechanical stresses given depending on capacitor layout. The example below shows recommendations for better design.



<b>Product Standards</b>  <b>SPECIFICATION FOR APPROVAL</b>	serial number	<b>Document No.</b>
	<b>DRAAW108F/0-2015</b>	



When separating circuit boards along the separation line, the mechanical stress applied to the product is closely related to the method used.

Fatigue increases in the following order: folding, shear, therefore, the sorting process of the circuit board should be considered during mounting.

When breaking PC boards along their performances, the amount of mechanical stress on the capacitors can vary according to the method used. The following methods are listed in order from least stressful to most stressful: push-back, silt, -grooving, and perforation. Thus, any ideal SMD capacitor layout must also consider the PCB splitting procedure.

**8.2 Automatic placement precautions      Considerations for automatic placement**

**Adjustment of placement machine      Adjustment of mounting machine**

- ① . The product should not be subjected to excessive impact when it is mounted on the circuit board.
- ② . The suction head and positioning claws must be inspected, repaired and replaced regularly
- ① .Excessive impact load should not be imposed on the capacitors when mounting the PC boards.
- ② .The maintenance and inspection of the mounters should be conducted periodically.

	Not recommended structure Not recommended	Recommended structure Recommended
Single-sided mounting  Single-sided mounting	 crack	 supporting pin
Double-sided mounting  Double-sided mounting	 solder peeling      crack	 supporting pin



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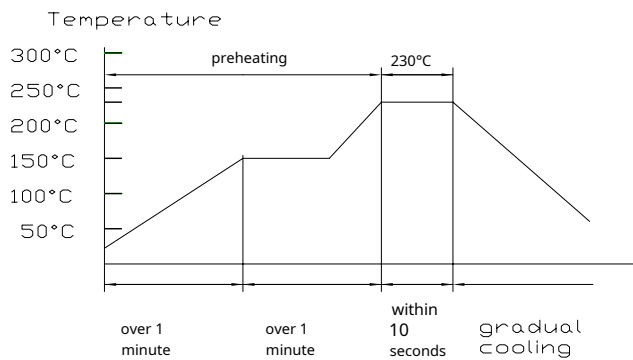
**8.3 Recommended welding curve Recommended soldering profile**

8.3.1 illustrate: ① The product is recommended to use reflow soldering process; ② Large size products suitable for reflow soldering process

Re: ① flow Soldering is recommended; ② Flow soldering is suitable for bigger size MLCCs

**8.3.2 Tin-lead soldering curve Recommended Sn&Pb soldering profile**

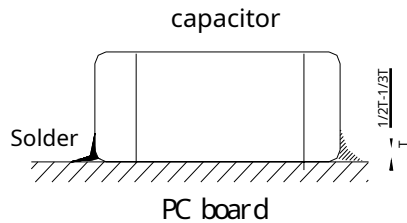
**Reflow Reflow soldering**



**Notice Caution**

①. The ideal solder height is 1/100 of the capacitor thickness. 1/2 ~ 1/3, As shown below:

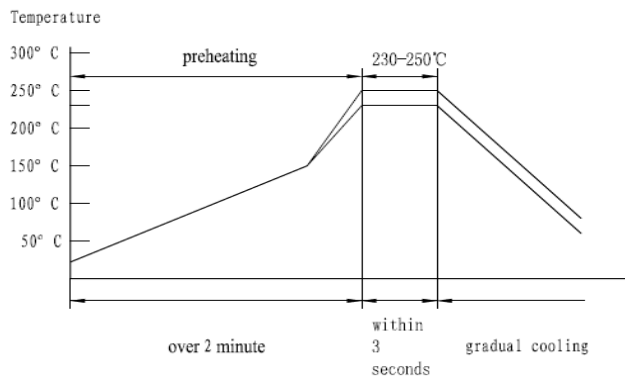
① The ideal condition is to have solder mass (fillet) controlled to 1/2 to 1/3 of the thickness of the capacitor, as shown below:



②. Too long welding time will affect the weldability of the terminal. The welding time should be kept consistent with the recommended time as much as possible.

②. Because excessive dwell times can detrimentally affect solderability, soldering duration s recommended times as possible.

**Wave Soldering Wave solder profile**



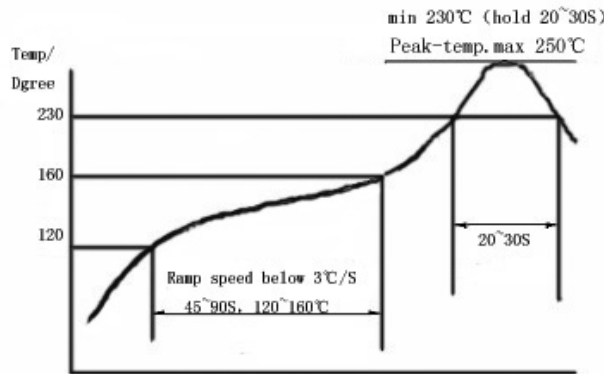


<b>Product Standards</b>  <b>SPECIFICATION FOR APPROVAL</b>	serial number <b>Document No.</b>
	<b>DRAAW108F/0-2015</b>

**NoticeCaution**

- ①. Make sure the capacitor is fully preheated.
  - ②. The temperature difference between product preheating and welding should not exceed 100~130°C.
  - ③. Cool as slowly as possible after welding.
- ① Make sure the capacitors are preheated sufficiently.
  - ② The temperature difference between the capacitor and melted solder should not be greater than 100 to 130°C.
  - ③ .Cooling after soldering should be gradual as possible.

**manual weldingHand soldering**



**NoticeCaution**

- ①. Maximum diameter of the tip 1.0mm power 20W Soldering iron.
  - ②. Do not allow the soldering iron to directly contact the product.
- ① Use a 20w soldering iron with a maximum tip diameter of 1.0mm.
  - ② The soldering iron should not directly touch the capacitor.

**8.3.3 Lead-free soldering curve Recommended Pb-Free soldering profile**

**Reflow Soldering Reflow solder**





<b>Product Standards</b>	serial number <b>Document No.</b>
<b>SPECIFICATION FOR APPROVAL</b>	<b>DRAAW108F/0-2015</b>

**Wave Soldering Wave solder profile**



**8.4 Distribution circuit board Handling**

Breakaway PC boards (splitting along perforations)

(1). After capacitors or other mounting, attention must be paid to the stress caused by bending or deformation of the circuit board.

(2). When separating circuit boards, you must use a special clamp and do not break them by hand.

(1). When splitting the PC board after mounting capacitors and other components, care is required so as not to give any stresses of deflection or twisting to the board.

(2). Board separation should not be done manually, but by using the appropriate devices.

**8.5 save Storage**

(1). Store the product in the following environment: Temperature 5~40°C; humidity ≤70% RH

(2). The shelf life of the product is one year from the date of production. Please do not remove the tape before using the product.

(3). After the braiding is removed, the product should be used within three months.

(4). High dielectric constant capacitors (X7R, X5R, Y5V) The capacitance of the capacitor will gradually decrease over time, so this phenomenon should be fully considered when designing the circuit.

The reduced capacitor 150°C Heat treatment 1 After hours, the capacitance will return to the initial test value.

(1). Keep the storage environment conditions as following: Temperature: 5~40°C; Humidity: ≤70% RH

(2). Don't open the tape until the parts are to be used, and store them within one year since the date printed on the reel.

(3). Use the chips within 3 months after the tape is opened.

(4). The capacitance value of high dielectric constant capacitors (X7R, X5R, Y5V) will gradually decrease with the passage of time, so this should be taken into consideration in the circuit design. If such a capacitance reduction occurs, a Heat treatment of 150°C for 1 hour will return the capacitance to its initial level.





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<p align="center"><b>Product Standards</b></p> <p align="center"><b>SPECIFICATION FOR APPROVAL</b></p>	<p align="center">serial number      <b>Document No.</b></p> <p align="center"><b>DRAAW108F/0-2015</b></p>
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**8.6 MLCC Product voltage and temperature precautions**

**8.6.1 Working temperature**

It is necessary to select a product with a rated temperature higher than the operating temperature. In addition, the temperature distribution within the machine and seasonal temperature changes must also be considered.

Problems that may occur when the rated operating temperature is exceeded If a capacitor is used under conditions above the upper operating temperature limit, the insulation resistance of the capacitor may decrease.

A problem where the current suddenly increases sharply or there is a short circuit.

Capacitors use ceramic dielectrics whose dielectric constant changes with temperature, so their electrostatic capacitance may change greatly over a wide temperature range.

Therefore, in order to ensure the electrostatic capacitance, we recommend the following methods:

- (1) In actual use, the operating temperature range is controlled to suppress the change rate of electrostatic capacitance due to temperature.
- (2) The so-called temperature characteristics refer to the fact that the capacitance may change with the change of temperature even if the ambient temperature is below the rated temperature.

When using in a circuit with a small effective capacitance range, such as a fixed circuit, please also consider the DC voltage characteristics and capacitance discharge in addition to the above.

Select capacitor after setting characteristics

**8.6.1 Rated voltage**

(1) Please control the voltage applied to the capacitor to be below the rated voltage specified in the specification. (It is recommended to use the capacitor at the rated voltage. 70% Used below)

If DC voltage and AC voltage are used in combination, please keep the sum of the peak voltages (Zero-to-peak voltage) is below the rated voltage.

When used for AC or pulse voltage, the sum of the peak voltages (Peak-to-peak voltage) should be lower than the rated voltage.

If the capacitor is used at a voltage exceeding the rated voltage specified in the catalog or specification, an electrical short circuit may occur due to insulation breakdown of the ceramic dielectric.

In addition, the time at which a failure occurs varies depending on the applied voltage and the ambient temperature.

(2) Even if used below the rated voltage, the reliability of the capacitor may be reduced if used under high-speed pulse voltage or high-frequency AC voltage.

**8.7 If the product is used at a higher temperature, its life span will be greatly reduced. Please conduct relevant life tests before use.**